

INSTALLATION INSTRUCTIONS

Pre-Installation Planning

READ INSTRUCTIONS COMPLETELY
BEFORE BEGINNING INSTALLATION.

1. Do Not store units out of doors.- Keep out of sunlight and exposure to weather.
2. Review Figures 7, 8, and 9 to make sure alcove is of proper size. If a fire rated alcove is required, approved finish material must be installed prior to unit installation. Access to drain and supply connections should be provided so that these connections may be made after the unit has been installed. Framing alcove must reflect interior dimensions on diagram to permit installation of unit. Note in diagram the required opening in the floor to provide clearance for the drain fitting and connection.
3. Placement of the two wood shims (provided) is MANDATORY to provide bottom structural support of the base unit. See Figure 1.

Installation Procedure

1. Remove wall section(s) from the base unit. Carefully move all parts into the installation area. Apply a bead of silicone to all joints. Reinstall wall sections. Align all parts, and connect with the metal fasteners. Wipe away any excess caulk that squeezes out. The unit will be installed in the framed alcove as a one-piece unit.

Alternate Connection: Plastic Fasteners:

If installing piece-by-piece into the alcove, use the plastic fasteners. These fasteners permit a "blind" installation so shower parts may be connected together in the installation location. The unit parts are held in alignment with the plastic fastener pins. When the caulking cures, the parts are solidly held together similar to a one piece unit when attached to the framing.

Follow the instructions on Pages 2 and 3 if using the plastic fasteners in place of the metal fasteners.

2. Drain and/or Overflow assembly should be installed on unit according to the manufacturers instructions. Apply a bead of 100% silicone caulk around the drain opening in unit before installing the fitting.
3. Locate supply lines for control valves and shower head. Measure and mark locations of fittings on the finished side of the unit. Recheck locations, and drill 1/4" pilot holes. Cut holes to final size using the appropriate size hole saw.
4. Apply wood wedges to the alcove floor. Carry unit to the opening. Align front of apron to final location and tilt unit into place. Make certain that the wood shims contact both the bathing unit and sub floor. Remove and adjust wedges if necessary to assure proper contact for support.

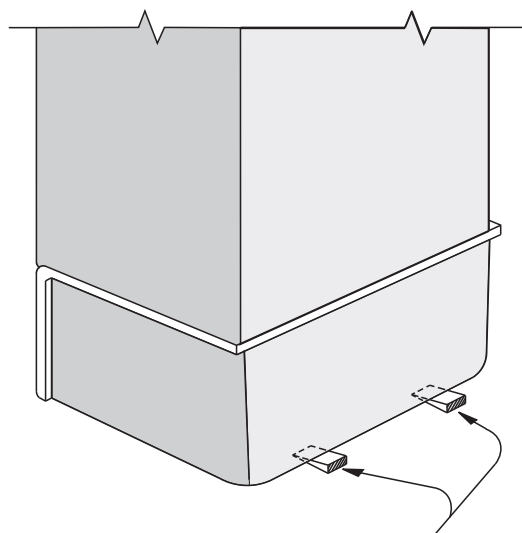


Figure 1 Wood Support Shims

It is MANDATORY that these wedges are in place and in proper contact to assure structural integrity of the bathing unit.

Two wood shims are provided in the installation packet attached to the unit. Additional shims may be added by the installer.

5. Plumb and level the unit in two directions: Place a level on top of the apron, and along the finished flat area at the top of the wall. Once the unit is leveled, if any gap appears between the apron and sub floor fill the gap with solid material. When satisfied with the fit, attach the unit to framing with 6d galvanized nails or screws through the predrilled holes in the mounting flanges. If required, drill additional holes through the flanges in order to attach the unit to each stud.
6. Make connections to supply and drain lines. Strap all lines to the framing. Install finish trim. Caulk as necessary.
7. Check for leaks before installing wall-board and closing off plumbing access.

8. Finish wall board as detailed in the diagram.

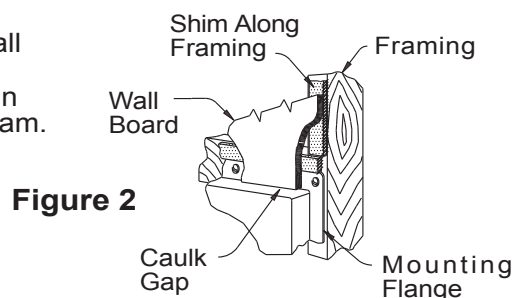


Figure 2

USING PLASTIC FASTENERS TO STABILIZE THE WALLS ON SECTIONAL BATHING UNITS

Sectional bathing units are shipped from the factory with screws or nuts and bolts connecting the parts together.

If installing the unit fastened together in one piece, follow instructions on Page 1 of this manual.

If you will be installing the base first then the separate wall sections, it is recommended you use the plastic fasteners. The plastic fasteners are especially useful when installing a three or four piece bathing unit.

Using the plastic fasteners should allow you to more easily install the unit in the framing alcove. Read and understand the instructions on this page since the plastic fasteners must be inserted in a specific direction.

1. Remove the nuts and bolts to disassemble the wall section(s) from the base unit. Carefully move all parts into the installation area.
2. Apply a bead of silicone to the inside head of the plastic fasteners. Insert the plastic fasteners in the holes on the base ledge coming in from the bottom (outside) and pushing them upward so they point toward the ceiling. See Figure 3.

The head of the fastener and silicone should make contact with bottom ledge of the base.

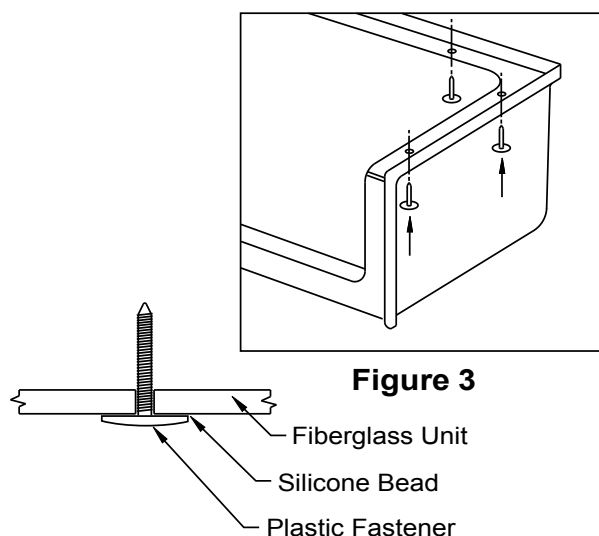


Figure 3

3. For three piece units, after applying the silicone to the head of the plastic fasteners for the wall, insert them from the backside through the holes in the vertical seam on the left wall (the wall to the left as you face the unit) so they are facing the right and the heads of them are pressed firmly to the backside of the flanges.

For four piece units, after applying the silicone to the head of the plastic fasteners for the walls, insert them on the two front vertical flanges of the back wall. These fasteners will be inserted from the backside and pressed through until the head of the fasteners fully contact the flanges. These fasteners will be pointing out towards the front of the bathing unit.

4. Install drain and/or overflow assembly on unit following drain manufacturers instructions. Place the base unit in the install location. Level the unit. Place support wedges under the back edge and secure with adhesive. A minimum of two shims should be used for proper support. (See Figure 5). Re-check level and attach base to framing studs with 6D galvanized screws.

5. The silicone on the plastic fasteners should be allowed time to dry. Use four wooden blocks on the top ledge. Space evenly along the ledge. Tape them in place. They will be used to temporarily space the wall above the base while it is being placed. See Figure 4A.

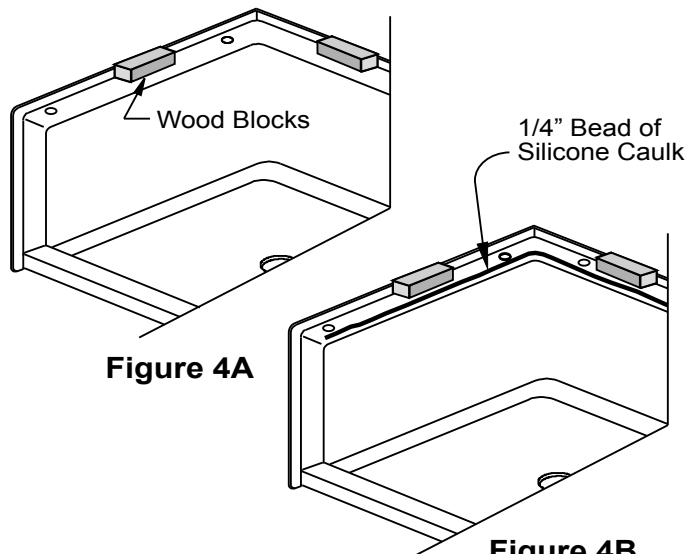


Figure 4A

Figure 4B

6. Place a continuous bead of silicone on base between the edge of the base and the holes (As shown in Figure 4B). For three and four piece units, apply silicone up the vertical seam(s) between the holes for the fasteners and the front or inside edge of the wall.
7. Place the walls on top of the wooden blocks. One by one remove the blocks taking care to align the plastic fasteners into the holes in the underside of the walls. For three piece units, install the left wall first. Repeat for the right wall. Press all seams together to assure a tight fit. Wipe away any excess caulking. See Figure 5.
8. For four piece units, install the back wall first. Install the left and right walls, (Wet wall last.) Take care to align the plastic fasteners into the holes in the walls. Press the seams together, to assure a tight fit. Wipe away any excess caulking before it cures.

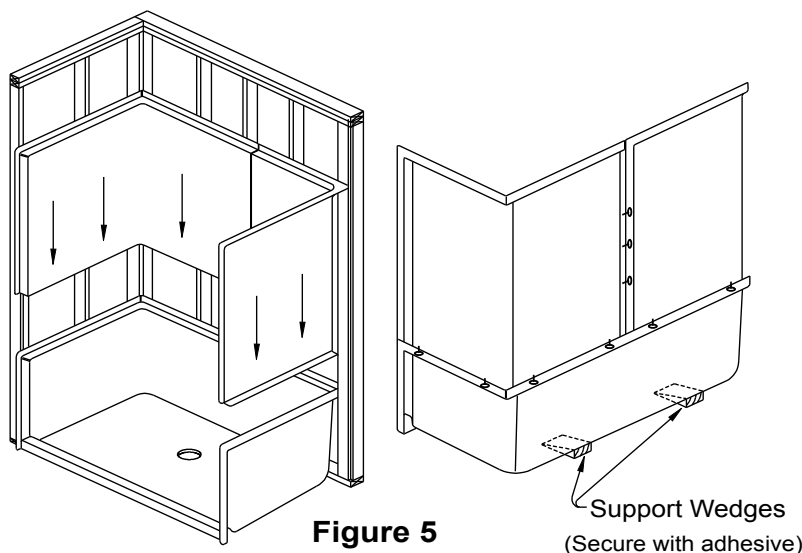


Figure 5

9. Make sure all seams are even and in alignment with the base section. Fasten the wall assembly to the framing using 6D galvanized screws through the mounting flanges. Fasten every 8" O.C. along the vertical flanges and to each framing stud along the top, horizontally.

10. Make connections to supply and drain lines. Strap all lines to the framing. Install finish trim. Caulk as necessary.

11. Check for leaks before installing wall-board and closing off plumbing access.

12. Finish wall board as detailed in the diagram.

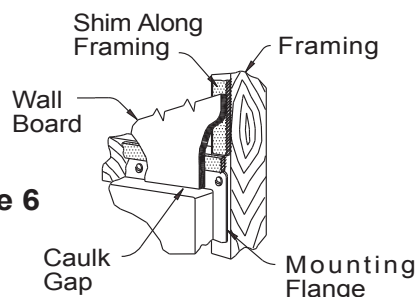


Figure 6

CAUTION:

If you use a RUBBER FLOOR MAT in this tub or shower unit it must be removed after each usage. If left in the unit, it may cause blisters or damage to the surface finish.

Do not use abrasive cleaners

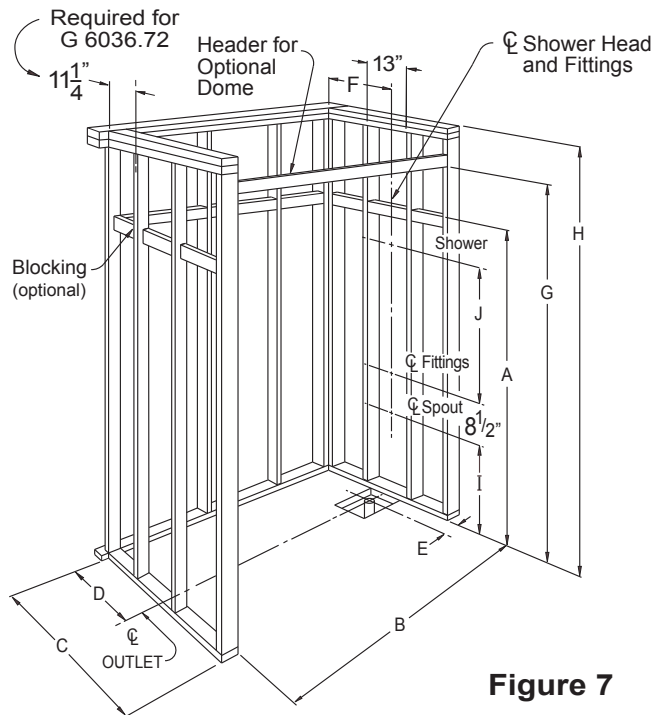
The most important caution is to avoid use of harsh abrasive cleaners or gritty scouring powders. To clean the unit, simply use a household liquid detergent with soft sponge cloth and warm water. More persistent stains, tar, or paint can be removed with naptha or mineral spirits.

Remove excess plaster by scraping with a sharpened soft wood stick. Avoid wire brushes, metal scrapers or tools. Restore dull areas by rubbing with automotive type body cleaning compound.

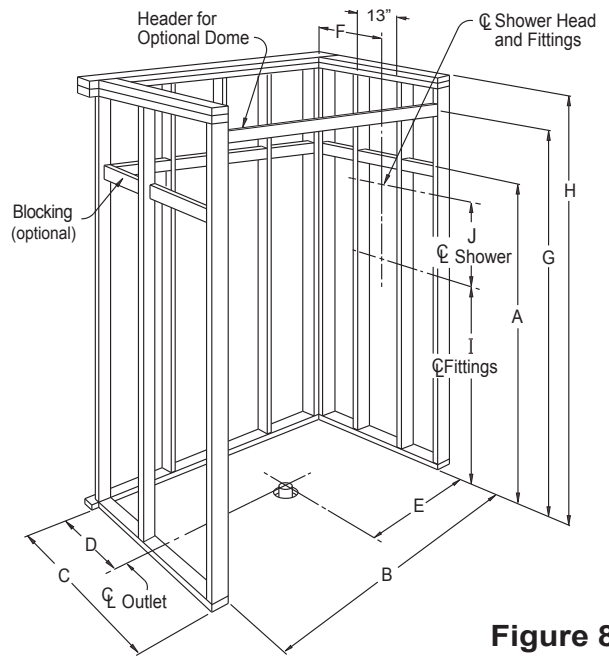
FRAMING DIMENSIONS

| Model No. | Old No. | Fig 5 | Fig 7 | Fig 6 | A | B | C | D | E | F | G | H | I | J |
|-----------------|-----------|-------|-------|-------|-----|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| G 3838 NA 2P | G 3838.51 | | | X | 79" | 39-1/2" | 39-1/2" | 17-3/4" | 17-3/4" | 17-3/4" | N/A | N/A | 48" | 27" |
| G 6032 TS 2P | G 6030.74 | X | | | 73" | 60-1/4" | 31-7/8" | 14-3/4" | 2-5/8" | 14-3/4" | 75" | 81" | 19" | 42-1/4" |
| G 3232 SH 2P | G 3232.50 | | X | | 74" | 32-1/4" | 33-1/2" | 16-1/2" | 16" | 16-1/2" | 76" | 82" | 48" | 22" |
| G 3635 SH 2P | G 3635.53 | | X | | 74" | 36-1/4" | 36-1/2" | 18" | 18" | 18" | 76" | 82" | 48" | 22" |
| G 4836 SH 2P 1S | G 4835.54 | | X | | 74" | 48-1/4" | 36-1/2" | 18" | 24" | 18" | 76" | 82" | 48" | 22" |
| APTG3260TSADA | N/A | X | | | 74" | 60-1/4" | 32-3/4" | 16" | N/A | 16" | N/A | N/A | N/A | N/A |
| G 5494 TS 2P | N/A | X | | | 74" | 54-1/4" | 27-1/2" | 12-1/4" | N/A | 12-1/4" | N/A | N/A | N/A | N/A |
| G 4887 SH 3P 1S | N/A | | X | | 78" | 48-1/4" | 35-3/4" | 18-1/4" | 24" | 18-1/4" | N/A | N/A | N/A | N/A |
| G 3636.53 | 6839 | | X | | 73" | 36-1/4" | 37-5/8" | 16-1/8" | 18" | 16-1/8" | 83-3/4" | 83-3/4" | 48" | 22" |
| G 4834 3P 2S | G 4834.50 | | X | | 73" | 48-1/4" | 35-5/8" | 16-3/8" | 24" | 16-3/8" | 83-3/4" | 83-3/4" | 48" | 22" |
| G 6030.75 | 6824/25 | X | | | 73" | 60-1/4" | 31-1/4" | 14-1/2" | 1-3/8" | 14-1/2" | 83-1/8" | 83-1/8" | 17-1/2" | 43" |
| G 6036.71 | 6976/77 | X | | | 76" | 60-1/4" | 35-3/4" | 15" | 2" | 15" | 79" | 82" | 25-1/4" | 38-1/4" |
| G 6036.72 | 6880/81 | X | | | 81" | 60-1/4" | 37" | 17-1/2" | 1-5/8" | 17-1/2" | 81-1/4" | 81-1/4" | 22" | 42-1/2" |
| G 6017 TS 2P | N/A | X | | | 81" | 60-1/4" | 37-3/4" | 16" | N/A | 16" | N/A | N/A | N/A | N/A |
| G 4887 SH 2P 1S | N/A | | X | | 78" | 48-1/4" | 35-3/4" | 18-1/4" | 24" | 18-1/4" | N/A | N/A | N/A | N/A |
| G 3679 SH 3P | N/A | | X | | 78" | 36-1/4" | 37" | 19" | 18" | 19" | N/A | N/A | N/A | N/A |
| G 3687 SH 2P | N/A | | X | | 79" | 36-1/4" | 36-1/4" | 17-1/2" | 18" | 17-1/2" | N/A | N/A | N/A | N/A |
| G 3275 SH 2P | N/A | | X | | 77" | 32" | 34" | 19-1/2" | 16" | 19-1/2" | N/A | N/A | N/A | N/A |
| G 4080 NA 2P | N/A | | | X | 81" | 41-1/4" | 41-1/4" | 19" | 19" | 19" | N/A | N/A | N/A | N/A |

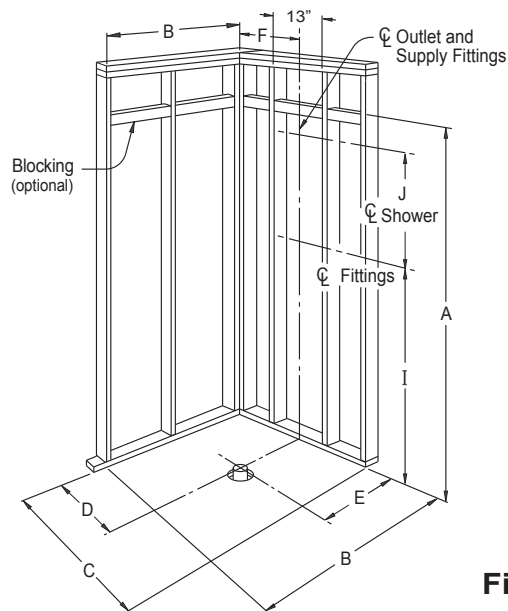
Sectional Gelcoat Tub/Showers



Sectional Gelcoat Showers



G 3838 2P and G 4080 2P Showers



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