FREEDOM
BY ACCESSIBILITY PROFESSIONALS

INSTALLATION INSTRUCTIONS

4-Piece Walk-In Shower Stalls

APE6030SH4PS, APE3260SH4PS, APE3660SH4PS





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4-Piece Walk-In Shower Stall Installation Instructions

HELPFUL HINT

It is wise to delay demolition of the existing bathtub or shower area until you are confident that your unit has arrived intact, and is the correct size and handing.

This ensures you or your customer isn't without a bathroom in case of any issues.

Required Tools:

- Drill
- Screw Driver Bit
- Drill Bit
- Screw Driver
- Mildew Resistant Silicone Caulking
- Pencil
- Framing Square

IMPORTANT NOTES:

- Please consult all local and state building codes and read the entire installation instructions prior to beginning the installation of this unit to ensure that the final installation is performed correctly.
- This unit ships assembled to reduce the potential of shipping damage.
- To disassemble the unit: Remove shipping packaging, then remove the wing nuts that secure the walls to the base.

LEVELING FLOOR & FRAMING POCKET

FRAME POCKET

IMPORTANT: Construct a square, **plumb framed pocket** according to the dimensions below for the unit purchased. Adjust the framed-pocket dimensions as needed to accommodate any accessories attached to the unit.

FRAME-IN DIMENSIONS
MODEL: **APE6030SH4PS:**

A	60 1/4“
B	9 1/8"
C	30"
D	14"

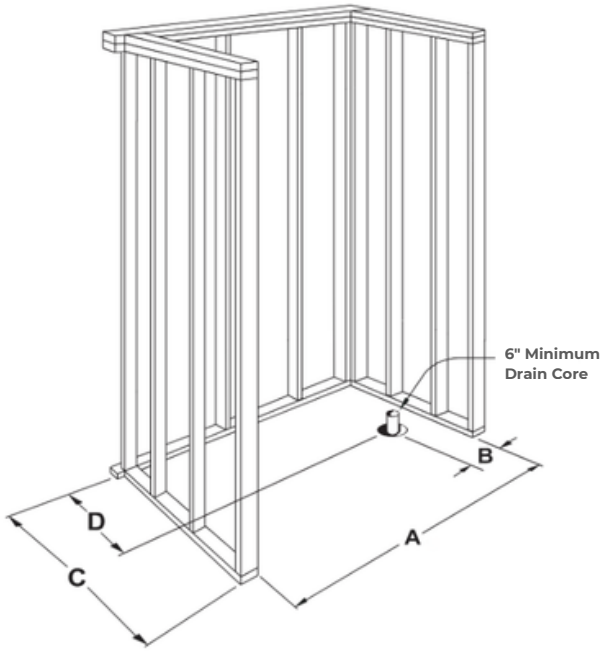
FRAME-IN DIMENSIONS
MODEL: **APE3260SH4PS:**

A	60 1/4“
B	8 1/2"
C	32"
D	16"

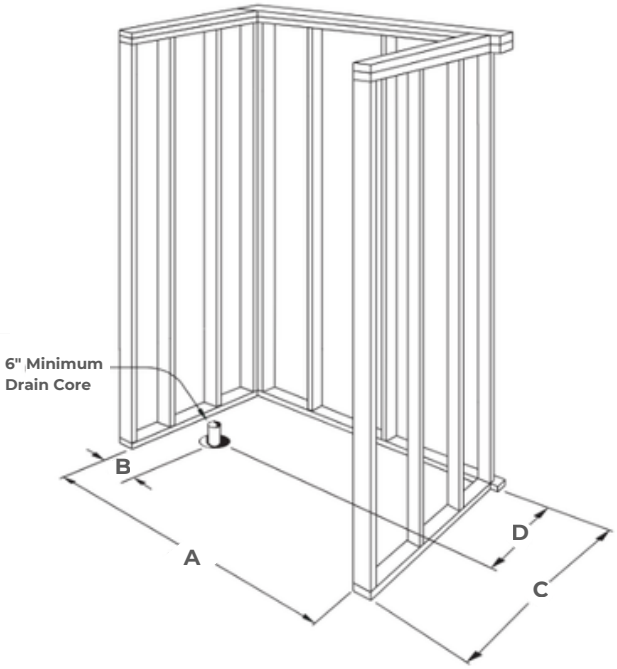
FRAME-IN DIMENSIONS
MODEL: **APE3660SH4PS:**

A	60 1/4“
B	8 1/2"
C	36"
D	18 1/2"

Right-hand drain unit



Left-hand drain unit



BASE INSTALLATION & FLANGE ATTACHMENT

SET AND LEVEL THE BASE:

Place the base into the framed pocket. Check that it is level from side to side and front to back, and that the walls are plumb. Place solid, appropriately sized shims beneath the leveling legs where needed. Do not leave the unit uneven or unsupported.

COMPLETE THE PLUMBING:

Install the drain and plumbing fixtures without overtightening the connections. Test the drain before fastening the unit permanently. Confirm that all connections are properly sealed and free of leaks.

SHIM THE NAILING FLANGES:

Inspect the space between the framing and the nailing flanges.

Insert shims wherever a gap is present so that each flange is firmly supported against the framing.

Do not pull an unsupported flange inward with the fasteners, as this may stress or crack the unit.

FASTEN THE UNIT:

Once the unit is plumb, level, supported and leak-tested, secure it to the framing with galvanized nails or corrosion-resistant screws. Pre-drilling the flange is recommended.

- **Vertical flanges**: Fasten every 6 inches on centre, or as needed to keep the flange flat against the studs.
- **Horizontal flanges**: Fasten at every stud location.

Note: Keep all fastener heads flush with the nailing flange. Center and countersink screw heads where necessary. Raised fasteners may interfere with wall finishes, trim or molding.

WHEN APPLICABLE, INSTALLATION OVER WALLBOARD

If the unit is installed over wallboard, trim or molding will be required to conceal the exposed flanges. Keep the fasteners flush so the finishing materials can be installed evenly.

SHOWER FLOOR SUPPORT & BEDDING:

The unit is designed to be self-supporting, and its floor has been laboratory-tested to withstand a concentrated load of 300 pounds. **IMPORTANT**: The built-in seat has a load capacity of 250 pounds. Install the unit over bedding material when an occupant weighs 300 pounds or more; or the unit will be used in a high-use facility.

Bedding is optional for standard residential installations.

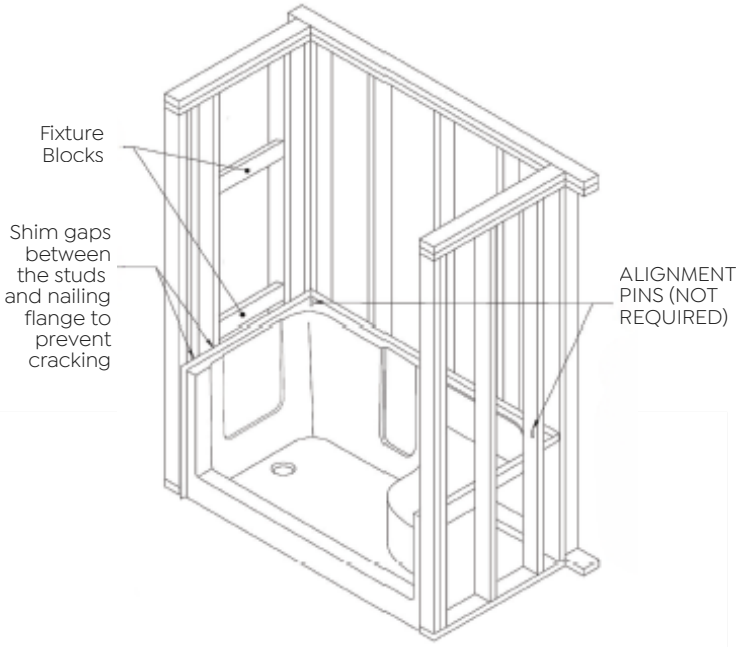
1. When bedding is used, set the unit into the bedding while keeping it level and properly positioned.

WARNING: Never use foam as a bedding or support material.

ALIGNMENT PINS

Alignment pins are installation guides only and are not required for the completed installation. When an alignment pin is missing, a bolt may be inserted into the alignment-pin hole and sealed with silicone, if desired. Suggested replacement bolt:

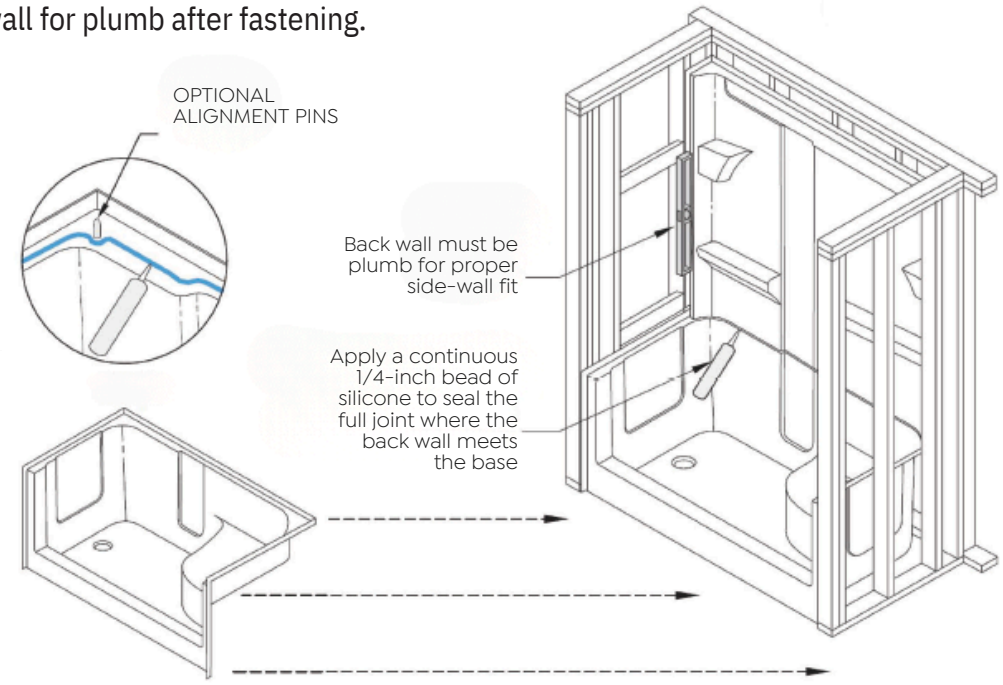
- 1/2-inch × 1 1/2-inch length
- 3/16-inch width
- Coarse thread
- 1/2-inch washer



BACK WALL INSTALLATION

1. **DRY-FIT THE BACK WALL:** Set the back wall on the base to confirm proper fit and alignment, then remove it.
2. **PREPARE THE JOINT:** Clean the mating surfaces. Apply a continuous 1/4-inch bead of silicone caulk, not latex caulk, where the back wall will sit on the base.
3. **INSTALL THE BACK WALL:** Lower the panel onto the base. When alignment pins are present, guide the wall so the pin heads remain in front of the panel.
4. **PLUMB AND SHIM THE WALL:** Check that the back wall is perfectly plumb. Add shims between the studs and nailing flanges where needed. The side walls may not fit correctly if the back wall is out of plumb.
5. **FASTEN THE FLANGES:** Once the wall is fully seated and plumb:

- Fasten vertical flanges every 6 inches on center, or as needed to keep them flat.
- Fasten horizontal flanges at every stud.
- Recheck the wall for plumb after fastening.



SIDE WALL INSTALLATIONS

1. **DRY-FIT THE WALL PANEL:** Bring the panel into the unit from the front and set it in place. Confirm that it fits properly against the base and back wall, then remove it.
2. **PREPARE THE JOINTS:** Clean the mating surfaces. Apply a continuous 1/4-inch bead of silicone caulk, not latex caulk, along: 1) The base where the side wall will sit; 2) The back-wall edge where the panels will meet.
3. **INSTALL THE PANEL:** Set the side wall onto the base and slide it into position against the back wall. Guide any optional alignment pins into place without forcing the panel.
4. **CHECK THE FIT:** Confirm that the wall is fully seated, plumb and aligned with the adjoining panels. Place shims between the framing and nailing flange wherever gaps are present.
5. **FASTEN THE FLANGES:** Once the walls are fully seated and plumb:

- Fasten vertical flanges every 6 inches on center.
- Fasten horizontal flanges at every stud.
- Keep the flanges flat against the framing without overtightening the fasteners.

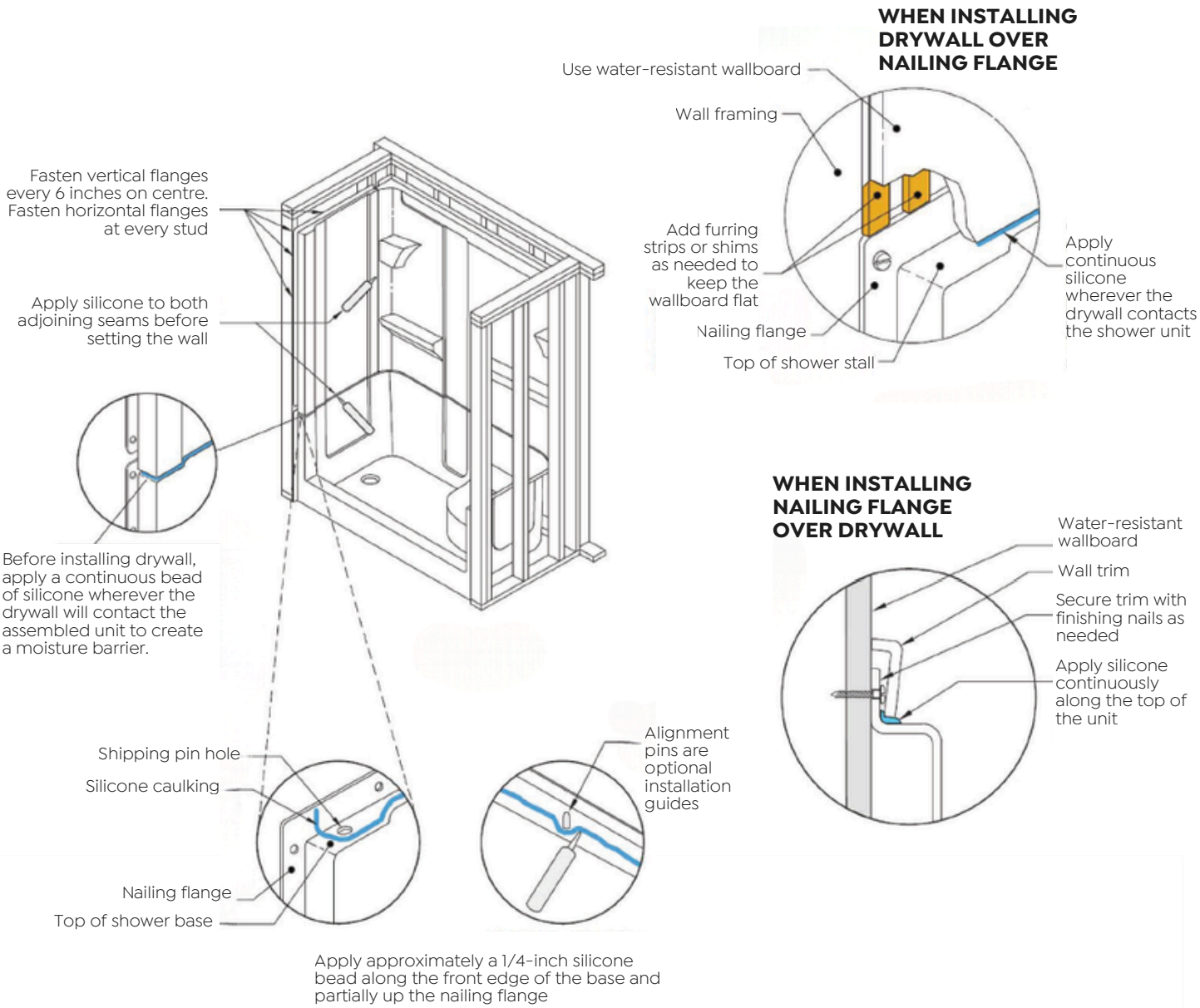
6. **SEAL THE COMPLETED JOINTS**: Before installing drywall or wall finishes, apply an additional continuous bead of silicone over the panel seams to create a moisture barrier.

Refer to the figures on the following page for fastening locations, silicone application and wall-finish details.

Do not install drywall, trim or other wall finishes until all panel joints have been sealed and the unit has been fully secured.

SIDE WALL INSTALLATIONS...CONTINUED

Left side shown. Repeat these steps for the right side wall.



ENJOY YOUR SHOWER!

CLEANING:

It is recommended that general cleaning be performed with soap and water. Avoid abrasive cleaning products as they may remove the glossy finish and make subsequent cleaning more difficult.

Installer is responsible for confirming that the completed installation is secure and suitable for the intended application.